



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6305G26631-3G-1-PO

Job Sheet 191876



Part No: RBW6305G26631-3G-1-PO

Job Qty: 4 pcs

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 5/30/2019

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6305G26631-3G Rev.2 IPP Rev. A 18.10.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	5/7/19	5/7/19	0.00	0.00	Purchasing - 1		MAY 30 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	5/7/19	5/7/19	0.00	0.00	Packaging 2 - 1 - B4B		MAY 30 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S185563



Part: RBW6305G26631-3G-1

Job No: 191876

Serial No/Batch: S185563

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 05/30/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	4 pcs	5/7/19	0.00 0.00	QC 6 - 42		DAS MAY 31 2019 40 9-89
				QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		
130 Packaging 3-1 - Stock - B4B	4 pcs	5/7/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - FG	4 pcs	5/7/19	0.00 0.00	QC 21 - FG - 21		DAS JUN 03 2019 21 9-89
				QC 21 - FG - 70		
				QC 21 - SA - 53		

Part Op 100 - (Purchasing) Issue P/O: 042047 MANUFACTURE RBW6305G26631-3G-1 AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - QC21- Final Inspection - Work Order Release)

x B Rhus

March 11, 2019

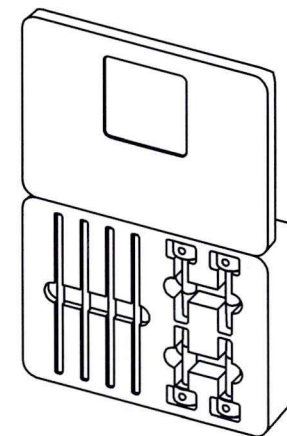
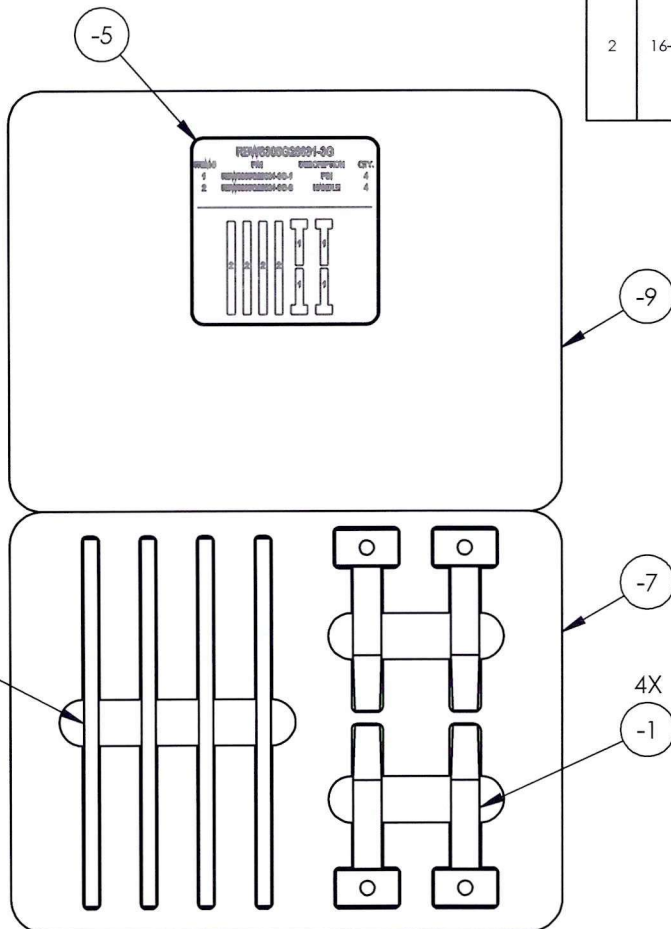
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6305G26631-3G-1P	Pin	4 Ea (1 ea)	100-Purchasing	518531
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6305G26631-3G-1P	4	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0156	CH'D TITLEBLOCK WAS RED BARN IS DART. -5 CH'D PART #'S ON CARD WAS RBW6305G26631-3 IS RBW6305G2661-3G-1, WAS RBW6305G26631-3 IS RBW6305G26631-3G-3.	9/19/2014	DJN	RJC
2	16-0132	-1 CH'D DIM WAS (Ø1.375) IS Ø1.38, WAS 3.935 IS 3.94, WAS (.83) IS .83, WAS Ø.313 S.F. -3 THRU ALL IS Ø.3168/.3150 THRU ALL (S.F. -3), ADDED DIM 2X .03 X 45°. -3 CH'D DIM WAS (Ø.313) IS .31 (S.F. -1), CH'D FINISH WAS BLACK ANODIZE, IS BLACK OXIDE SPEC QMSI-6.2.2. B.O. REV D, CH'D MATERIAL WAS 1018 IS 1018/1020 CR. -5, -7, -9 CH'D DWG. TO SHEET METAL TOLERANCES. -5 DELETED TEXT HT. NOTES, CH'D DIM WAS (.06) IS .06 ADDED NOTE USE PDF. -7, -9 CH'D MATERIAL & VENDOR WAS Y20 BLACK, I.R. SPECIALTIES IS ETHAFOAM 220 BLACK, (CASE SOLUTIONS). -7 DELETED DIM'S 4X .37, 4X 1.44, 4X 3.15, 4X .68, 4X .85, 4X R.72, ADDED DIM'S 6X R.50, 4X .75, 4X 45°. CH'D DIM WAS 3.95 IS 3.92, WAS .37 IS .34. -9 DELETED DIM 4X R.45, ADDED DIM'S 4X .45, 4X 45°, 1.00, CH'D DIM'S WAS 4.03 IS 4.06, WAS 1.20 IS 1.17.	11/10/2016	RJC	JAG



NOTE:
REF. AGUSTA T/N: 3G6305G26631.

DART AEROSPACE																											
TITLE MGB ALIGNMENT PINS																											
DWG NO. RBW6305G26631-3G	REV 2																										
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125/</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 X 45° OR .015R</td> </tr> <tr> <td>DRAWN BY: MARPET</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>CHECKED: MACKOVJAK</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td></td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>USED ON MODEL</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>AW139</td> </tr> <tr> <td>SCALE 1:4</td> <td>DATE 5/30/2013</td> </tr> <tr> <td colspan="2" style="text-align: right;">SHEET 1 OF 6</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125/	SPEC	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	DRAWN BY: MARPET	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CHECKED: MACKOVJAK	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	OPPS APPR: ANDERSON		QA APPR: LINDSAY	USED ON MODEL	APPROVED: GILBERT	AW139	SCALE 1:4	DATE 5/30/2013	SHEET 1 OF 6	
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SCALE 1:4	DATE 5/30/2013																										
SHEET 1 OF 6																											

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	4	PIN	BRASS		2
			-3	4	HANDLE	1018/1020 CR	(MCMaster-CARR #8920K265) MODIFIED	3
			-5	1	PLACARD	PLASTIC		4
		B/O	-7	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3.92 X 9.08 X 11.98 (CASE SOLUTIONS)	5
		B/O	-9	1	TOP FOAM	ETHAFOAM 220, BLACK	1.17 X 9.08 X 11.98 (CASE SOLUTIONS)	6
		B/O	-11	1	CASE	PLASTIC, BLACK	PELICAN #APP-1400-E	N/S
		B/O		1	PLACARD	ALUMINUM	RB41011	N/S



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042847



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042847

PO Date: 3/11/19

Due Date: ~~5/7/19~~ 5/21/2019

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191873	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G REV 5	Firmed	-	5/21/19	2 pcs	0 pcs	2 pcs	\$8,106.00/pcs	\$16,212.00
2	191874	RBW6405G00332-3GP			Tail Rotor Pitch Control Adjustment Tool REV 5	Firmed	-	5/21/19	1 pcs	0 pcs	1 pcs	\$1,500.00/pcs	\$1,500.00
3	191875	RBW6405G02131-3GP			Tail Rotor Blade Damper Attachment Bushing Removal REV D	Firmed	-	5/21/19	2 pcs	0 pcs	2 pcs	\$500.00/pcs	\$1,000.00
④	191876	RBW6305G26631-3G-1P			Pin REV 2	Firmed	-	5/21/19 5/30/2019	8 Ea	0 Ea	8 Ea	\$56.25/Ea	\$450.00
⑤	191877	RBW6305G26631-3G-3P			Handle rev 2	Firmed	-	5/21/19 5/30/2019	8 Ea	0 Ea	8 Ea	\$56.25/Ea	\$450.00
												Grand Total:	\$19,612.00

CAS
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9-89

MAY 30 2019

MAY 30 2019



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K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER

PO042847



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "ph".

Plex 3/12/19 9:41 AM dart.Lussier.Patrick



METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25296
Shipment Date: 27-May-2019
Ship Via: Pick up at METEC
Order Number: 3606
Order Date: 03/13/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042847 ✓
Terms: Net 60 Days

----- Quantity -----								Job
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
4	8	8 ✓	0	0	EA	RBW6305G26631-3G-1P MGB Alignment Pin	2	3606-04
5	8	8 ✓	0	0	EA	RBW6305G26631-3G-3P MGB Alignment Pins - Handle	2	3606-05

DAS
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9-89

RECEIVED

MAY 30 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
8 ✓	RBW6305G26631-3G-1P ✓	MGB Alignment Pin	2	42847 ✓
8 ✓	RBW6305G26631-3G-3P ✓	MGB Alignment Pins - Handle	2	42847 ✓

DAS
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9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, May 27, 2019